



## 1. Identification

Product name : Epoxy 7300 Part A

Supplier : Sika Corporation

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Lyndhurst, NJ 07071  
USA  
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

Emergency telephone : CHEMTREC: 800-424-9300  
INTERNATIONAL: 703-527-3887  
ehs@sika-corp.com

Recommended use of the chemical and restrictions on use : For further information, refer to the product technical data sheet.

## 2. Hazards identification

### GHS Classification

Skin irritation , Category 2 H315: Causes skin irritation.  
Serious eye damage , Category 1 H318: Causes serious eye damage.  
Skin sensitization , Category 1 H317: May cause an allergic skin reaction.  
Carcinogenicity , Category 1B H350: May cause cancer.

### GHS Label element

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H350 May cause cancer.

Precautionary Statements : **Prevention:**  
P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.  
P264 Wash skin thoroughly after handling.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P280 Wear eye protection/ face protection.



P280 Wear protective gloves.

P281 Use personal protective equipment as required.

**Response:**

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308 + P313 IF exposed or concerned: Get medical advice/attention.

P310 Immediately call a POISON CENTER or doctor/physician.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P362 Take off contaminated clothing and wash before reuse.

**Storage:**

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

See Section 11 for more detailed information on health effects and symptoms.

### 3. Composition/information on ingredients

#### Hazardous ingredients

Chemical Name	CAS-No.	Concentration (%)
bisphenol-A-(epichlorhydrin) epoxy resin	25068-38-6	>= 50 - <= 100 %
calcium nitrate	10124-37-5	>= 2 - < 5 %
titanium dioxide	13463-67-7	>= 1 - < 2 %

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

### 4. First aid measures

- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.



- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Induce vomiting immediately and call a physician.  
Do NOT induce vomiting.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.
- Most important symptoms and effects, both acute and delayed : Allergic reactions  
Excessive lachrymation  
Erythema  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.
- irritant effects  
sensitizing effects  
carcinogenic effects
- Protection of first-aiders : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.
- Notes to physician : Treat symptomatically.

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**5. Fire-fighting measures**

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Specific extinguishing methods : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

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**6. Accidental release measures**

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.



**7. Handling and storage**

- Advice on safe handling : Do not breathe vapors or spray mist.  
 Avoid exceeding the given occupational exposure limits (see section 8).  
 Do not get in eyes, on skin, or on clothing.  
 For personal protection see section 8.  
 Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
 Smoking, eating and drinking should be prohibited in the application area.  
 Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Prevent unauthorized access.  
 Store in original container.  
 Keep container tightly closed in a dry and well-ventilated place.  
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
 Observe label precautions.  
 Store in accordance with local regulations.
- Materials to avoid : no data available

**8. Exposure controls/personal protection**

Talc	14807-96-6	OSHA P0	TWA	2 mg/m3 Respirable fraction
		ACGIH	TWA	0.1 fibre/cm3
		ACGIH	TWA	2 mg/m3 Respirable fraction
		OSHA Z-3	TWA	20 Million particles per cubic foot Dust
zinc oxide	1314-13-2	ACGIH	TWA	2 mg/m3 Respirable fraction
		ACGIH	STEL	10 mg/m3 Respirable fraction
		OSHA Z-1	TWA	15 mg/m3 total dust
		OSHA Z-1	TWA	5 mg/m3 respirable fraction



		OSHA P0	TWA	10 mg/m3 Total
		OSHA P0	TWA	5 mg/m3 Respirable fraction
		OSHA P0	TWA	5 mg/m3
		OSHA P0	STEL	10 mg/m3
		OSHA Z-1	TWA	5 mg/m3 Fumes
titanium dioxide	13463-67-7	ACGIH	TWA	10 mg/m3
		OSHA P0	TWA	10 mg/m3 Total
		OSHA Z-1	TWA	15 mg/m3 total dust

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

**Personal protective equipment**

**Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

**Hand protection**  
**Remarks** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

**Skin and body protection** : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

**Hygiene measures** : Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.



Remove contaminated clothing and protective equipment  
before entering eating areas.  
Wash thoroughly after handling.

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**9. Physical and chemical properties**

Appearance	: liquid
Color	: clear
Odor	: mild
Odor Threshold	: no data available
Flash point	: 480 °F (249 °C)
Ignition temperature	: not applicable
Decomposition temperature	: no data available
Lower explosion limit (Vol%)	: no data available
Upper explosion limit (Vol%)	: no data available
Flammability (solid, gas)	: no data available
Oxidizing properties	: no data available
Autoignition temperature	: no data available
pH	: Note: not applicable
Melting point/range / Freezing point	: no data available
Boiling point/boiling range	: 500 °F (260 °C)
Vapor pressure	: no data available
Density	: ca.1.202 g/cm <sup>3</sup> at 68 °F (20 °C)
Water solubility	: Note: immiscible
Partition coefficient: n- octanol/water	: no data available
Viscosity, dynamic	: no data available
Viscosity, kinematic	: ca.> 20.5 mm <sup>2</sup> /s at 104 °F (40 °C)
Relative vapor density	: no data available
Evaporation rate	: no data available
Burning rate	: no data available



Volatile organic compounds (VOC) content : < 5 g/l  
A+B Combined

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**10. Stability and reactivity**

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : Stable under recommended storage conditions.

Conditions to avoid : no data available

Incompatible materials : no data available

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**11. Toxicological information****Acute toxicity****Product**

Acute oral toxicity : no data available

Acute inhalation toxicity : no data available

Acute dermal toxicity : no data available

**Skin corrosion/irritation****Product**

Causes skin irritation.

**Serious eye damage/eye irritation****Product**

Causes serious eye damage.

**Respiratory or skin sensitization****Product**

May cause an allergic skin reaction.

**Germ cell mutagenicity****Product**

Mutagenicity : no data available

**Carcinogenicity****Product**



Carcinogenicity : May cause cancer.

**IARC** Group 2A: Probably carcinogenic to humans  
calcium nitrate 10124-37-5  
Group 2B: Possibly carcinogenic to humans  
titanium dioxide 13463-67-7  
**NTP** not applicable

**Reproductive Toxicity/Fertility****Product**

Reproductive toxicity : no data available

**Reproductive Toxicity/Development/Teratogenicity****Product**

Teratogenicity : no data available

**STOT-single exposure****Product**

Assessment: no data available

**STOT-repeated exposure**

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Product**

Assessment: no data available

**Aspiration toxicity****Product**

no data available

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**12. Ecological information**

Other information Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.  
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
May be harmful to the environment if released in large quantities.  
Water polluting material.

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**13. Disposal considerations****Disposal methods**





- Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
- Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

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**14. Transport information****DOT**

Not regulated

**IATA**

UN number	3082
Description of the goods	Environmentally hazardous substance, liquid, n.o.s. (bisphenol-A-(epichlorhydrin) epoxy resin)
Class	9
Packing group	III
Labels	9
Packing instruction (cargo aircraft)	964
Packing instruction (passenger aircraft)	964
Packing instruction (passenger aircraft)	Y964

**IMDG**

UN number	3082
Description of the goods	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol-A-(epichlorhydrin) epoxy resin)
Class	9
Packing group	III
Labels	9
EmS Number 1	F-A
EmS Number 2	S-F
Marine pollutant	yes

DOT & Domestic Aircraft: As per 49 CFR 171.4, Non-bulk materials (<119 Gal) are excepted from being classed as a Marine Pollutant.

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

**Special precautions for user**

no data available

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

not applicable



15. Regulatory information

TSCA list : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA304 Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Acute Health Hazard
Chronic Health Hazard

SARA 302 : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:
zinc oxide 1314-13-2 3.00 %

Clean Air Act

Ozone-Depletion Potential This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

California Prop 65 WARNING! This product contains a chemical known in the State of California to cause cancer.

16. Other information

HMIS Classification

Table with 4 rows: Health (3), Flammability (1), Physical Hazard (0), Personal Protection (X)

Caution: HMIS rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS rating



is to be used with a fully implemented HMIS<sup>®</sup> program. HMIS<sup>®</sup> is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS<sup>®</sup> attempts to convey full health warning information to all employees.

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